

**Work Order ID 94475**

December-19-12 11:17:50 AM

**\*94475\***

Page 1

Item ID: D3137-3

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Guide

Stop

**\*NS2\***

Start Date: 12/19/12 Start Qty: 20.00

**\*20\***

Cust Item ID:

Required Date: 1/11/13 Req'd Qty: 20.00

**\*20\***

Customer:

Reference:

Approvals: Process Plan: ML5Date: 12-12-12 Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
<b>*100*</b>	BAND SAW								
Bandsaw	<b>Memo</b>	0.00							
Jeaspa Bandsaw	Cut Blanks. Blank size: 1.250" x .750" x .950" long								
110		0.00							
<b>*110*</b>	HAAS CNC VERTICAL MACHINING #1								
HAAS 1	<b>Memo</b>	0.00							
HAAS CNC vertical machine #1	1-Machine as per Folio FA242 & Dwg D31372-Deburr								
120	QC2- Inspect parts off machine FAI/FAIB	0.00							
<b>*120*</b>	<b>Memo</b>	0.00							
QC									
Quality Control									

*D450028K 13 01 11 x20*

*Ofel B. 2013-01-12*

*20 0*

*Ofel B. 2013-01-12*

*20 0*

NCR: Yes / No

DQA: Date:

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS						
				Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>				
Root Cause		Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector
Doc/Data												
Equip/Tooling												
Operator												
Material												
Setup												
Other												
Process												
Supplier												
Training												
Unapproved												
FAULT CATEGORY												
Landing Gear				General								
				Bending <input type="checkbox"/>	Bend <input type="checkbox"/>	Grain <input type="checkbox"/>	Ovalized <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>				
Centre Not Concentric to O/S				BOM/Route <input type="checkbox"/>	Hardware <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>					
Cracks <input type="checkbox"/>				Broken/Damaged <input type="checkbox"/>	Inspection Incomplete <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Weld <input type="checkbox"/>					
Crushed/Crimped. <input type="checkbox"/>				Burrs <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>					
Cuffs <input type="checkbox"/>				Contamination <input type="checkbox"/>	Maintenance <input type="checkbox"/>	Part Moved <input type="checkbox"/>						
Heat Treat <input type="checkbox"/>				Countersink <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>						
Inspection Strip in Tube <input type="checkbox"/>				Cut Too Short <input type="checkbox"/>	Misread <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>						
Ripples in Bend <input type="checkbox"/>				Drill Holes <input type="checkbox"/>	Offset <input type="checkbox"/>							
Torque Waves in Extrusion <input type="checkbox"/>				Drawing <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>							
Turning Sequence <input type="checkbox"/>				Finish <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>							
Wave/Twist in Tube <input type="checkbox"/>				Folio <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>							
Other <input type="checkbox"/>												

Work Order ID 94475

\*94475\*

Page 2

December-19-12 11:17:50 AM

Item ID: D3137-3

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Guide

Stop

\*NS2\*

Start Date: 12/19/12 Start Qty: 20.00

\*20\*

Cust Item ID:

Required Date: 1/11/13 Req'd Qty: 20.00

\*20\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

\*130\*

QC

Quality Control

QC8- Inspect parts - second check

0.00

20

0

DA  
33

13.01.14

140

Identify as per dwg & Stock Location: 57235A 0.00

\*140\*

Packaging

Packaging

Memo

0.00

20

SP B-01-14

150

QC21- Final Inspection - Work Order Release

0.00

\*150\*

QC

Quality Control

Memo

0.00

13/1/12

ELB-OKS

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework <input type="checkbox"/>	Scrap <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>		
NCR No. _____		Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>		
		Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Finishing <input type="checkbox"/>	Composite <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>		
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									
FAULT CATEGORY									
<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions					
				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Other					

# Picklist Print

December-19-12 11:17:50 AM

Page 1  
T

Work Order ID: 94475

Parent Item: D3137-3

Parent Item Name: Guide

Start Date: 12/19/12

Required Date: 1/11/13

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A02.05.29New IssueNG

IPP Rev:B 08-05-23 revE as per dwg DD verified by:EC

IPP Rev c 08.07.03 ECN1207 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINB0.75X1.250 Delrin Bar		Purchased	No			100	f	13.2621	0.0791	1.665264	02-89	13-01-11	

Location	Loc Qty	Loc Code
MAT018	13.262076	
117985	1.0056	
119133	0.008	
120035	0.001476	
123027	12.247	

x 1.665264

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____ Part No. _____ NCR No. _____				<b>DISPOSITION</b> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>										
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Doc/Data																
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<b>FAULT CATEGORY</b>																
<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube					<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio				<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	

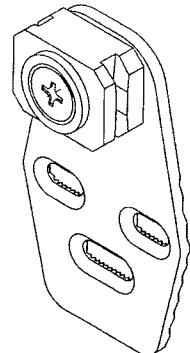
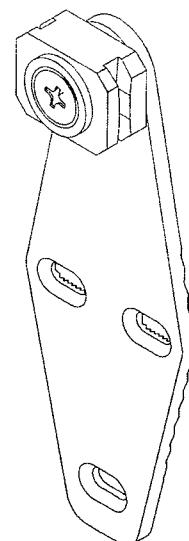
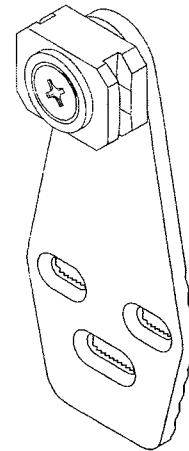
DART AEROSPACE LTD	Work Order:	94475
Description: Guide	Part Number:	D3137-3
Inspection Dwg: D3137	Rev: F	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

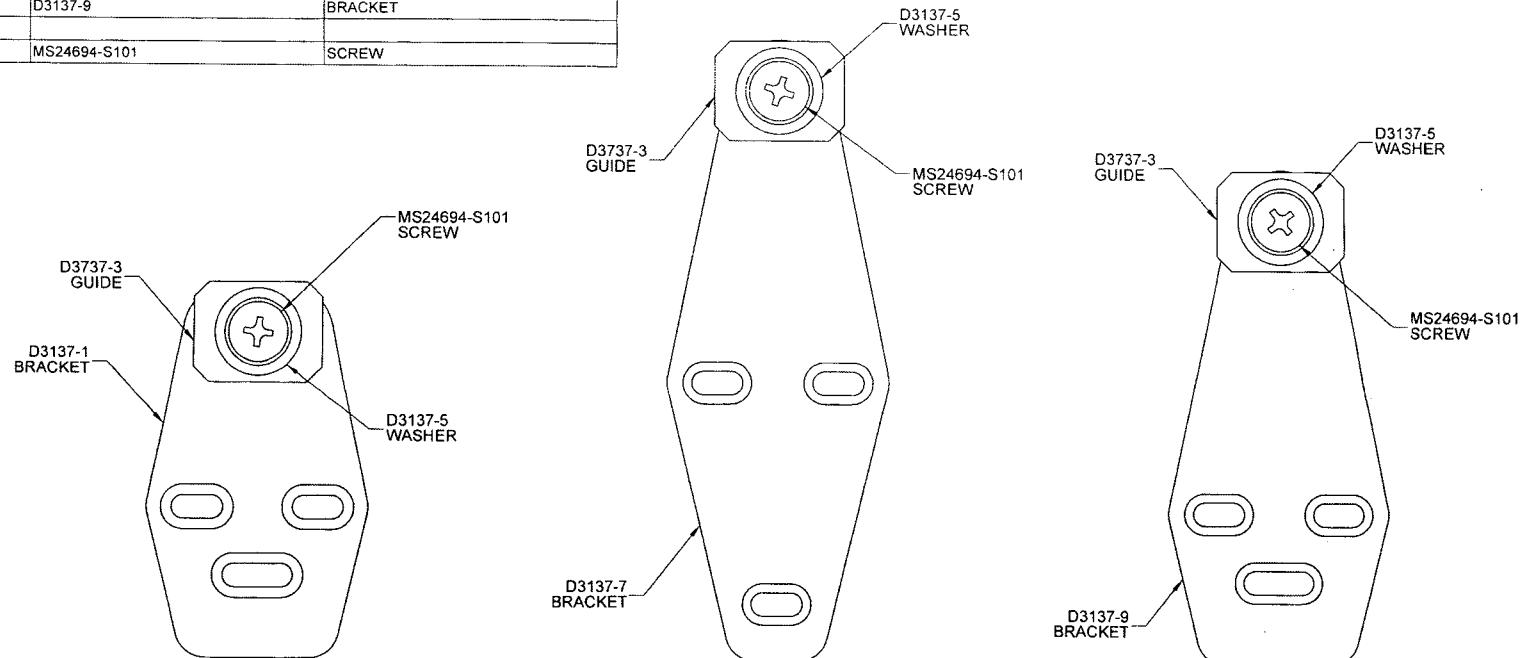
Measured by: <u>JFL B.A</u>	Audited by: <u>PA</u>	Prototype Approval:	N/A
Date: <u>2013-01-12</u>	Date: <u>15.01.14</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	
B	04.11.12	0.175 was 0.145 & Ø0.65 x 100° was Ø0.75 x 100°	KJ/JLM	
C	06.03.15	Dwg Rev updated	KJ/JLM	
D	08.12.02	Dwg Rev updated	KJ/DD	

8		7		6		5		4		3		2		1																																																									
D														D																																																									
C														C																																																									
B														B																																																									
A														A																																																									
8	1	7	1	6	1	5	1	4	1	3	1	2	1	1																																																									
  																																																																							
<p><b>UNCONTROLLED COPY</b>  <b>SUBJECT TO AMENDMENT</b>  <b>WITH A TOLERANCE</b>  <b>WORK ORDER</b>  <b>94475 MLJ</b>  <b>12-12-19</b></p>																																																																							
<p><b>D3137-041 BRACKET ASSEMBLY</b></p>																																																																							
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<p><b>RELEASED</b>  <b>08-06-26-19</b></p>																																																																							
<table border="1"> <tr> <td>F</td> <td>REDRAWN &amp; REFORMATTED IN SOLIDWORKS. SHEET 3 ZONE A.5 DIM 2.36 WAS 2.48, ZONE A.4 0.480 DIM WAS 0.605, ZONE A.8 0.57 DIM WAS 0.79, ZONE B.5 4.850 DIM WAS 4.795 &amp; ZONE B8 5.29 DIM WAS 5.41. REASON: PART TRIMMED DUE TO INTERFERENCE WITH EXECUTIVE INTERIOR.</td> <td>AJS</td> <td>08.05.30</td> </tr> <tr> <td>E</td> <td>ADD -045</td> <td>RF</td> <td>05.11.23</td> </tr> <tr> <td>D</td> <td>RE-DESIGN D3137-5; CHANGE DIMS</td> <td>DS</td> <td>04.11.03</td> </tr> <tr> <td>C</td> <td>ADD -043</td> <td>DS</td> <td>03.08.15</td> </tr> <tr> <td>B</td> <td>ADD RIDGES; ADD MATERIAL PROP</td> <td>DS</td> <td>03.01.16</td> </tr> <tr> <td>A</td> <td>NEW ISSUE</td> <td>DS</td> <td>02.04.17</td> </tr> <tr> <td>REV.</td> <td>DESCRIPTION</td> <td>BY</td> <td>DATE</td> </tr> <tr> <td>DESIGN</td> <td>DS</td> <td colspan="2"><b>DART AEROSPACE LTD</b></td> </tr> <tr> <td>DRAWN</td> <td>AJS</td> <td colspan="2">HAWKESBURY, ONTARIO, CANADA</td> </tr> <tr> <td>CHECKED</td> <td></td> <td>DRAWING NO.</td> <td>REV. F</td> </tr> <tr> <td>MFG. APPR.</td> <td></td> <td>D3137</td> <td>SHEET 1 OF 5</td> </tr> <tr> <td>APPROVED</td> <td></td> <td>TITLE</td> <td>SCALE</td> </tr> <tr> <td>DE APPR.</td> <td></td> <td>BRACKET ASSEMBLY</td> <td>NTS</td> </tr> <tr> <td>DATE</td> <td>08.05.30</td> <td colspan="2">COPYRIGHT © 2002 BY DART AEROSPACE LTD    THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. IT IS THE PROPERTY OF DART AEROSPACE LTD.    IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT    WRITTEN PERMISSION FROM DART AEROSPACE LTD.</td> </tr> </table>																F	REDRAWN & REFORMATTED IN SOLIDWORKS. SHEET 3 ZONE A.5 DIM 2.36 WAS 2.48, ZONE A.4 0.480 DIM WAS 0.605, ZONE A.8 0.57 DIM WAS 0.79, ZONE B.5 4.850 DIM WAS 4.795 & ZONE B8 5.29 DIM WAS 5.41. REASON: PART TRIMMED DUE TO INTERFERENCE WITH EXECUTIVE INTERIOR.	AJS	08.05.30	E	ADD -045	RF	05.11.23	D	RE-DESIGN D3137-5; CHANGE DIMS	DS	04.11.03	C	ADD -043	DS	03.08.15	B	ADD RIDGES; ADD MATERIAL PROP	DS	03.01.16	A	NEW ISSUE	DS	02.04.17	REV.	DESCRIPTION	BY	DATE	DESIGN	DS	<b>DART AEROSPACE LTD</b>		DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		CHECKED		DRAWING NO.	REV. F	MFG. APPR.		D3137	SHEET 1 OF 5	APPROVED		TITLE	SCALE	DE APPR.		BRACKET ASSEMBLY	NTS	DATE	08.05.30	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. IT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
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94475

QTY. -041	QTY. -043	QTY. -045	PART NUMBER	DESCRIPTION
X			D3137-041	BRACKET ASSEMBLY
	X		D3137-043	BRACKET ASSEMBLY
		X	D3137-045	BRACKET ASSEMBLY
1			D3137-1	BRACKET
1	1	1	D3137-3	GUIDE
1	1	1	D3137-5	WASHER
	1		D3137-7	BRACKET
		1	D3137-9	BRACKET
1	1	1	MS24694-S101	SCREW



D3137-041 BRACKET ASSEMBLY

D3137-043 BRACKET ASSEMBLY

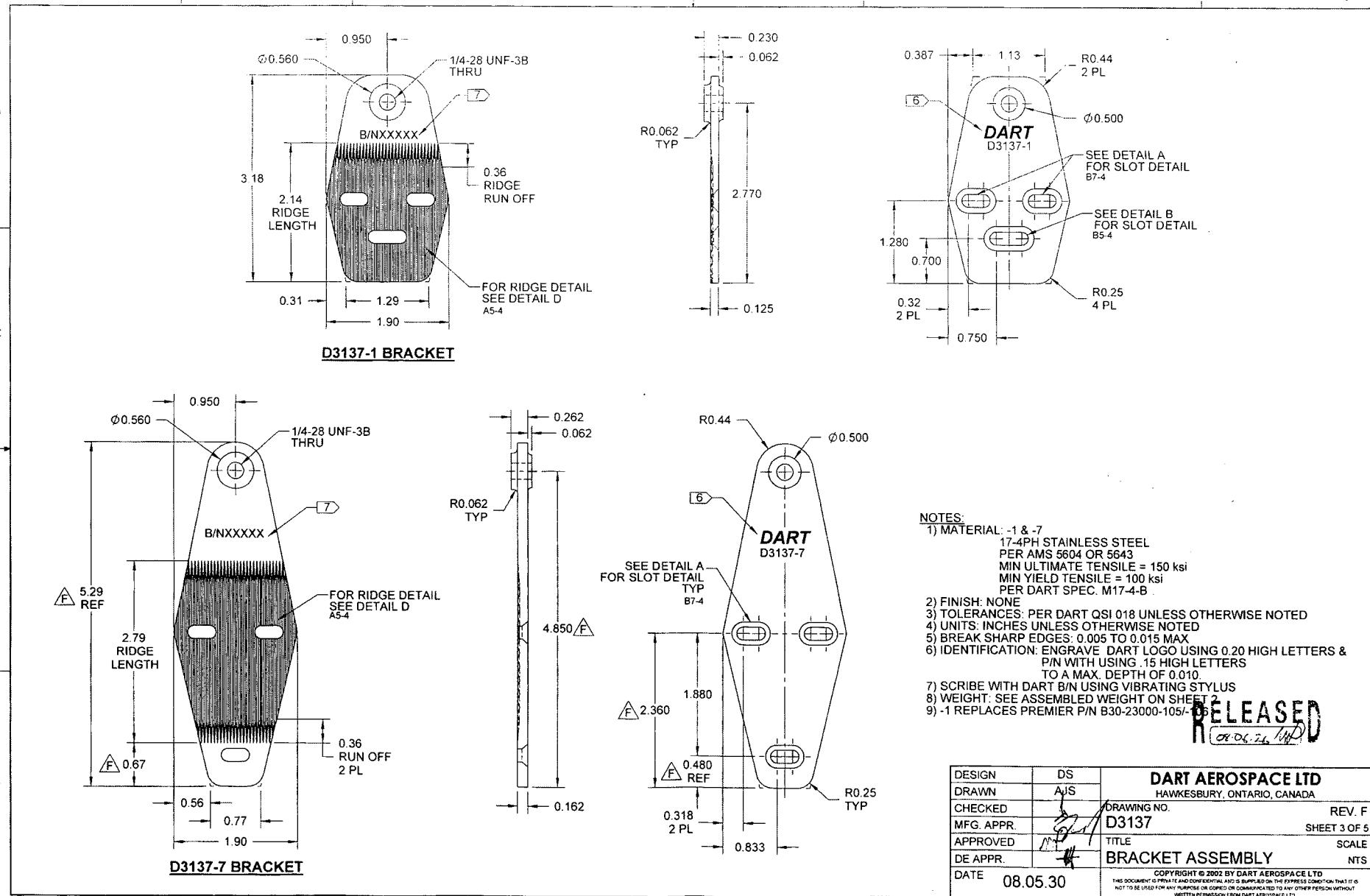
D3137-045 BRACKET ASSEMBLY

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.18 lbs -041  
     : 0.32 lbs -043  
     : 0.27 lbs -045

RELEASED  
08/06/10

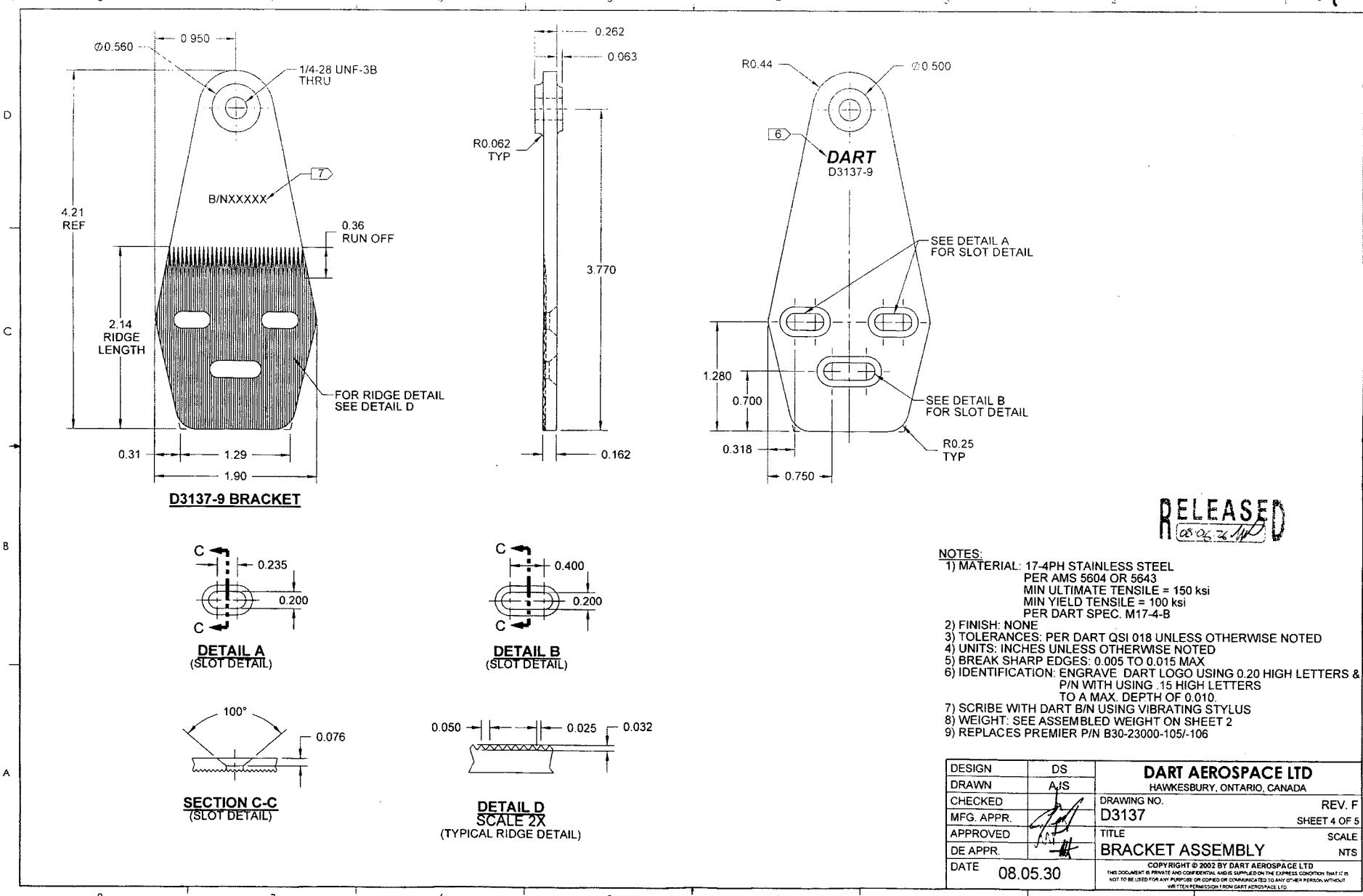
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	A/S	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3137	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BRACKET ASSEMBLY	NTS
DATE 08.05.30		COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

94475



DESIGN	DS	DART AEROSPACE LTD	
DRAWN	A/S	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		D3137	
APPROVED		REV. F	
DE APPR.		SHEET 3 OF 5	
DATE	08.05.30	TITLE	SCALE
		BRACKET ASSEMBLY	
NTS			

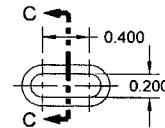
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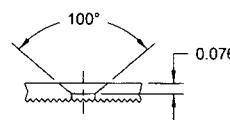
RELEASED  
08-05-26 11:11

**D3137-9 BRACKET**

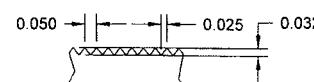
**DETAIL A**  
**(SLOT DETAIL)**



**DETAIL B**  
**(SLOT DETAIL)**



**SECTION C-C**  
**(SLOT DETAIL)**



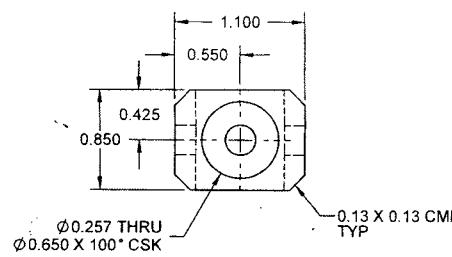
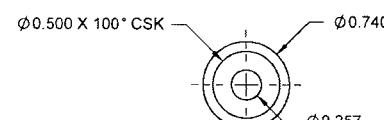
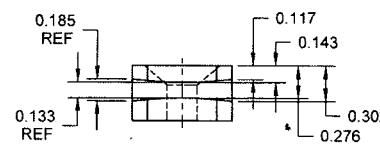
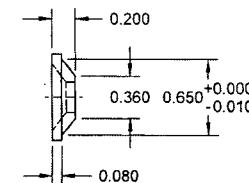
**DETAIL D**  
**SCALE 2X**  
(TYPICAL RIDGE DETAIL)

## NOTES

- 1) MATERIAL: 17-4PH STAINLESS STEEL  
PER AMS 5604 OR 5643  
MIN ULTIMATE TENSILE = 150 ksi  
MIN YIELD TENSILE = 100 ksi  
PER DART SPEC. M17-4-B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: ENGRAVE DART LOGO USING 0.20 HIGH LETTERS &  
P/N WITH USING .15 HIGH LETTERS  
TO A MAX. DEPTH OF 0.010.
- 7) SCRIBE WITH DART BN1 USING VIBRATING STYLS
- 8) WEIGHT: SEE ASSEMBLED WEIGHT ON SHEET 2
- 9) REPI ACES PREMIER P/N R30-22000-105-106

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKSBURY, ONTARIO, CANADA	
DRAWN	A/S		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D3137	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>BRACKET ASSEMBLY</b>	
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**D3137-3 GUIDE****D3137-5 WASHER****NOTES:**

- 1) MATERIAL: -3  
DELRIN II 150E OR ACETRON GP ACETAL, BAR  
(REF DART SPEC M-DELRIN-B)
- 5  
6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ALUMINUM BAR  
PER-AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4145/ 4116)  
OR PER-QQ-A-200/8 (OR AMS 4160)  
REF. DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (-5 ONLY)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE ASSEMBLED WEIGHT ON SHEET 2
- 8) -3 REPLACES PREMIER P/N B30-2300-207  
-5 REPLACES PREMIER P/N B30-2300-209

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